


Technyl® C 218 MZ20 V10

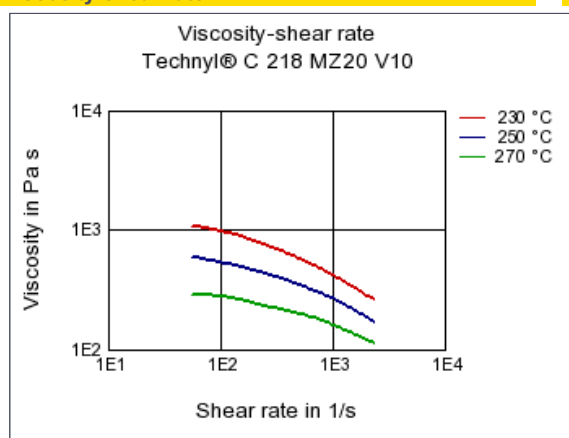
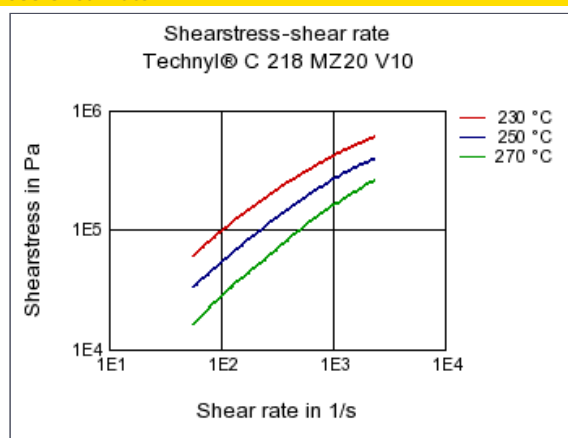
PA6-MD30

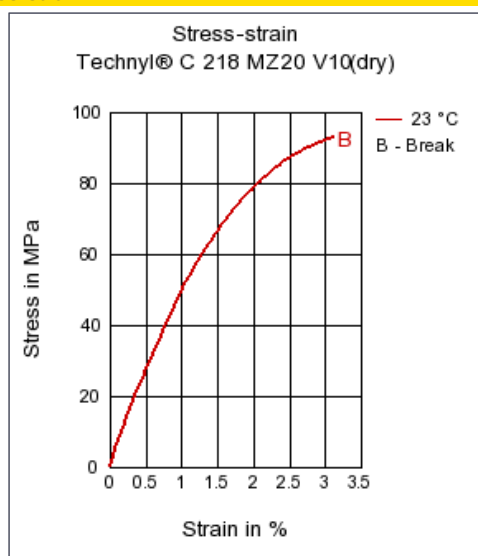
Solvay Engineering Plastics

Product Texts

Polyamide PA6, reinforced 20 % mineral filler and 10 % of glass fibre. heat stabilised, for injection moulding.

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	7400 / 4500	MPa	ISO 527-1/-2
Stress at break	100 / -	MPa	ISO 527-1/-2
Strain at break	3.2 / -	%	ISO 527-1/-2
Charpy impact strength (+23°C)	60 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	6.8 / -	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	205 / *	°C	ISO 75-1/-2
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	IEC 60695-11-10
Other properties			
ISO Data			
Density	1360 / -	kg/m ³	ISO 1183

Diagrams
Viscosity-shear rate

Shearstress-shear rate


Stress-strain

Characteristics
Processing

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Other text information
Injection Molding
PROCESSING

Melt temperature: 225°C

Mold temperature: 80°C

Chemical Media Resistance
Acids

- 😊 Acetic Acid (5% by mass) (23°C)
- 😊 Citric Acid solution (10% by mass) (23°C)
- 😊 Lactic Acid (10% by mass) (23°C)
- 🚫 Hydrochloric Acid (36% by mass) (23°C)
- 🚫 Nitric Acid (40% by mass) (23°C)
- 🚫 Sulfuric Acid (38% by mass) (23°C)
- 🚫 Sulfuric Acid (5% by mass) (23°C)
- 🚫 Chromic Acid solution (40% by mass) (23°C)

Bases

- 🚫 Sodium Hydroxide solution (35% by mass) (23°C)
- 😊 Sodium Hydroxide solution (1% by mass) (23°C)
- 😊 Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- 🚫 Isopropyl alcohol (23°C)
- 🚫 Methanol (23°C)
- 🚫 Ethanol (23°C)

Hydrocarbons

- 😊 n-Hexane (23°C)
- 😊 Toluene (23°C)
- 😊 iso-Octane (23°C)

Ketones

😊 Acetone (23°C)

Ethers

😊 Diethyl ether (23°C)

Mineral oils

😊 SAE 10W40 multigrade motor oil (23°C)

Standard Fuels

🚫 Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)

🚫 Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)

Salt solutions

🚫 Zinc Chloride solution (50% by mass) (23°C)

Other

🚫 Ethylene Glycol (50% by mass) in water (108°C)

😊 50% Oleic acid + 50% Olive Oil (23°C)

🚫 Water (23°C)

🚫 Deionized water (90°C)